

shp 14/10

Date: Friday, 10/10/2008 1:23:04 PM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS ASSEMBLY
Job Number : 42543	
Estimate Number : 12867	
P.O. Number :	Part Number : D412702045B
This Issue : 10/10/2008 S.O. No. :	Drawing Number : IIN D412-702 REV E
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SMALL /MED FAB	Drawing Revision : E
Previous Run : 40133	Material :
Written By :	Due Date : 14/10/2008 Qty: 1 Um: Each
Checked & Approved By : JUD 08.10.10	
Comment : est rev A 07.05.10 new issue EC Est Rev: B 07-07-06 As per Rev E JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JUD 08.10.10



Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPP D412-702-045B CHG003

SS 08/10/15
08/10/14

2.0	D412702111B	Harness Assembly
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New Batch



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
HARNESS ASSEMBLY 42552x1

B42549x1

SS 08/10/14 (X)

3.0	D412702113B	Harness Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
HARNESS ASSEMBLY 42553x1

42550x1

SS 08/10/14 (X)

4.0	D3572041	Guide Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
GUIDE ASSEMBLY 3870

3870

SS 08/10/15 (X)

5.0	AN416A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
Bolt B M108471

B M108471

SS 08/10/14 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 10/10/2008 1:23:04 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS
ASSEMBLY

Job Number: 42543

Part Number: D412702045B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN425A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

BOLT

M104438

JS 08/10/14 (41)

7.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total: 20.0000 Each(s)

Washer

batch:

M108827

JS 08/10/14 (41)

8.0

MS21042L4

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Nut

batch:

M108145

JS 08/10/14 (40)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/10/15 (40)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-045B CHG003

Location:

PPP Rev:

RevC

JS 08/10/15 (40)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/15 JS

Job Completion



JS 08/10/15

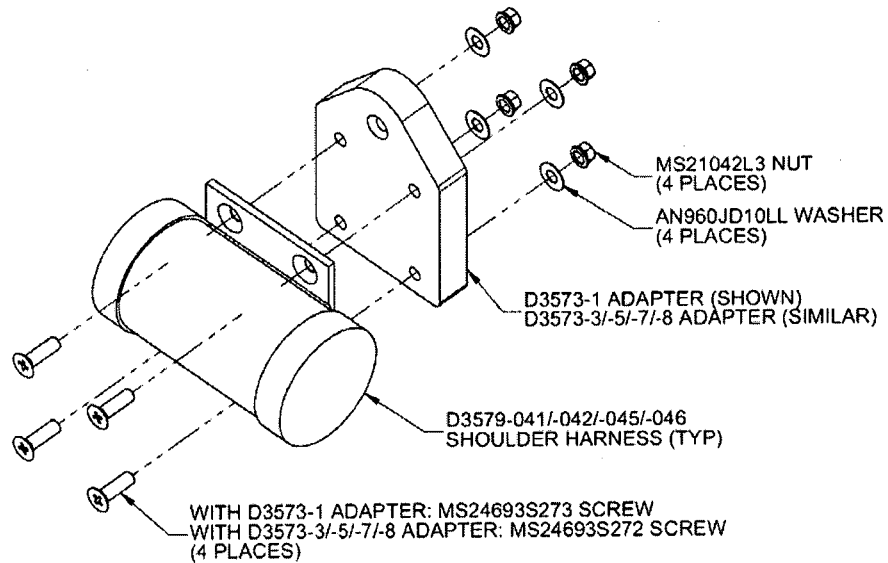
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

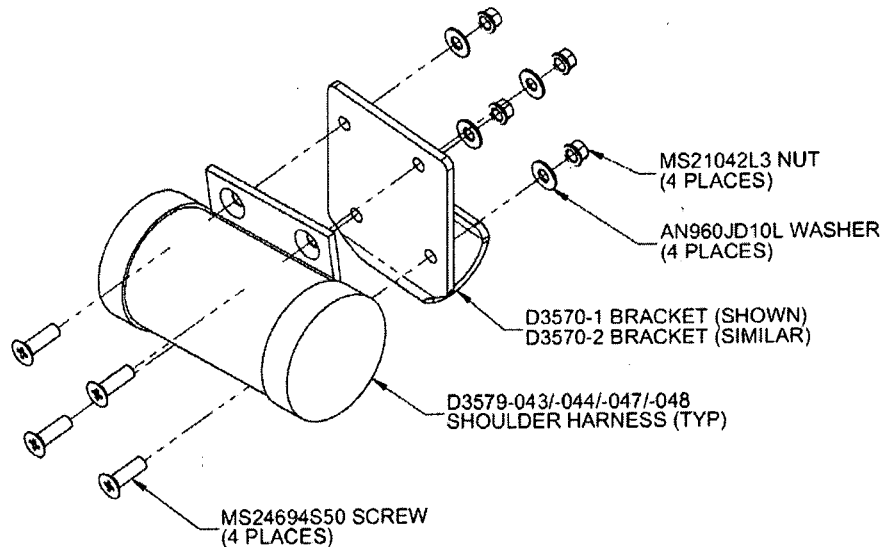
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42543

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